

## TECHNICAL DATA SHEET

# SYNOCURE® 9266 BA 75

Acrylic polyol

### PRODUCT APPLICATION DETAILS

SYNOCURE® 9266 BA 75 is a high solid hydroxy functional acrylic designed to crosslink at room temperature or under low-bake conditions with aliphatic polyisocyanates. Good overall performances.

### SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (125°C)	74 - 76 %	ISO 3251
Viscosity (25°C)	5500 - 9500 mPa.s	ISO 3219
Color	50 max Hazen	ISO 6271
Acid value	10 max mg KOH/g	ISO 2114

### OTHER CHARACTERISTICS<sup>1</sup>

	CHARACTERISTICS	METHODS
Solvent	Butyl acetate	-
Flash point	24 °C	ISO 3679
Density	1.05 g/ml	ISO 2811
Hydroxyl content	4.2 %	-

<sup>1</sup>The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### MARKETS

#### Coatings & Inks

- Industrial Coating
  - Automotive - OEM
  - Automotive - Refinish
  - General Industry
  - Protective And Marine Coating

### PERFORMANCE BENEFITS

- Low VOC
- Excellent durability and weathering performances
- Fast drying
- Good chemical properties

# SYNOCURE® 9266 BA 75

## FORMULATION GUIDELINES

### RECOMMENDATIONS FOR USE

SYNOCURE® 9266 BA 75 should be mixed with the selected polyisocyanate just prior to application. It is preferable to use stoichiometric ratios to obtain optimum performance.

The reaction ratio is calculated from the respective equivalent weight or hydroxyl and isocyanate content of the reactants.

The relationship is:

Hydroxyl Equivalent Weight =  $(17 \times 100) / \%OH$

Isocyanate Equivalent Weight =  $(42 \times 100) / \%NCO$

Using Tolonate® HDT-LV2 <sup>(1)</sup>, the recommended ratios would be:

- on solid resins: SYNOCURE® 9266 BA 75/Tolonate® HDT-LV2 <sup>(1)</sup> = 405/183

- as supplied: SYNOCURE® 9266 BA 75/Tolonate® HDT-LV2 <sup>(1)</sup> = 540/183

Using Tolonate™ HDT LV2 <sup>(1)</sup> with SYNOCURE® 9266 BA 75 at normal temperatures, the dust free time of varnishes based upon this combination is around 20 - 30 minutes, when we add 0,05-0,10 % of catalyst (based on total resin). The pot life is around one hour.

Catalyst used is dibutyl tin dilaurate.

Notes: <sup>(1)</sup> VENCOREX® Chemicals

## PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

## STORAGE AND HANDLING

SYNOCURE® 9266 BA 75 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

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